

Attorney Docket 3926.242		Patent Application
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ABSTRACT

The invention relates to a multipart composite valve for an internal combustion engine, in which a valve shaft (2) and a valve plate (4) are embodied separately while being joined together in an overlapping area (6). The invention is characterized in that at least some parts of the valve shaft (2) are provided with an intermediate layer (8) in the overlapping area (6). Said intermediate layer (8) forms an integral joint with both the valve shaft (2) and the valve plate (4) in the form of a chemical bond, the valve plate (4) being cast onto the valve shaft (2).